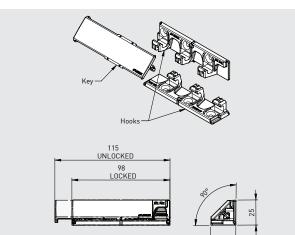
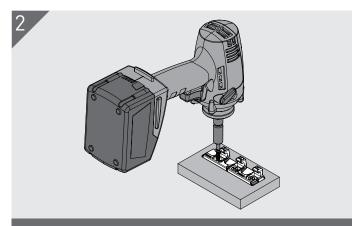


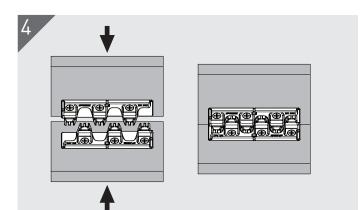
Installation Guide 90D 98 - Metric



| Material | High Strength Reinforced Nylon |
|---------------|--------------------------------|
| Colour | White or Black |
| Fixing Method | 8G Screws (6x) or Glue |

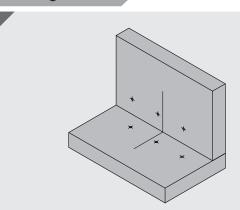


Fasten each Hook with 3 x 8G screws. Ensure sufficient screw embedment in substrate.

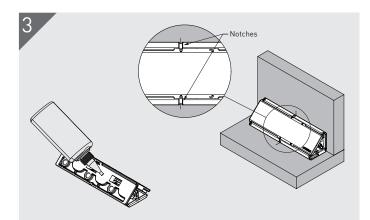


After all screws are in place, bring the two substrates together. The two sets of Hooks will self-align as shown.

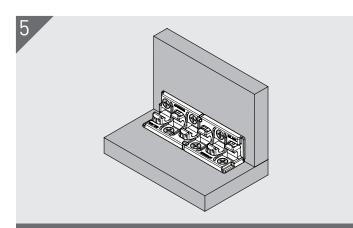
Mounting



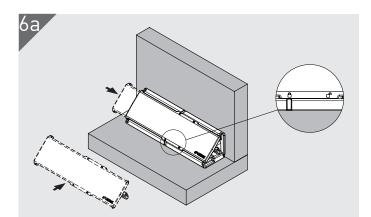
Mark center line on both substrates. The 90D 98 works on box joints (shown), t-section and mitered joints. Mark mounting screw centre points by measuring or with the aid of the **Mark-Out Template**.



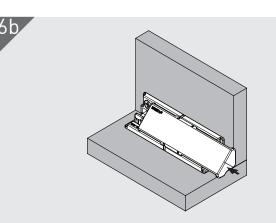
An alternative to marking screw locations is to apply glue to the mounting faces of the Hooks to aid with placement. Line up notches in the Hooks with the marked lines them press and hold the assembled 90D in place. Allow time for glue to dry.



Assembly the joint.

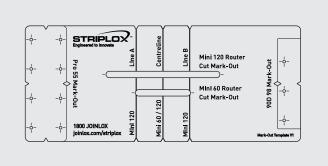


Install the Key remembering it only needs to travel 1 pitch for full engagement. Use the padlock symbol as a guide. The Key is also bidirectional and can be installed either end, see step 6b.



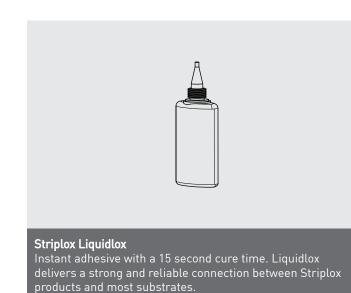
Key being installed in other end of the assembled Hooks.

Installation Aids

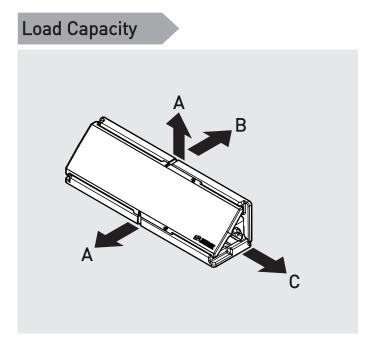


Striplox Mark-Out Template

Developed to aid in the installation of the Striplox 90D 98, Pro 55, Mini 60 and 120.



Visit joinlox.com/striplox or call 1800 JOINLOX to find out more about these installation aids.



| Direction | Indic. Load Capacity |
|-----------|----------------------|
| A | 200 kg |
| В | 66 kg |
| С | 200 kg |

- Tested using particle board and fixed with screws.
- Ensure sufficient screw embedment in substrate.

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